



## CUTTING EDGE DESIGNS

### ENGRAVING

This was a brass engraving job, we had a man ask us to engrave out 3 solid 10mm brass plates for a boat, he want the letters engraved down 5mm and to leave a 5mm back plate so the lettering looked like the where embossed from the back plate, typically this is a straight forward job only thing was the brass was very tough as it was a marine grade brass of some nature so it was tough cutting pretty close to steel harness anyway it required some very hard tooling something we use for steels, we could only take about 1mm depth per pass so each plate required 5 initial machining passes to get down to the 5mm mark this meant it took a bit of time to do all 3 plates as they where 1.5m long anyway we got it sorted for him and he was very pleased another happy customer  
See more information at [www.cncrouterit.co.uk](http://www.cncrouterit.co.uk)

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